

Excellent machine efficiency and high yarn quality with various blends produced on R 36



Shangshui Xianghu Textile Co., Ltd. is located in Shangshui County, Zhoukou City, Henan province, China. The company produces 12 million meters of greige fabric and 4 500 metric tons of cotton yarn per year. Its main products are Ne 16 and Ne 21 yarn.

The Challenge

The raw materials used are 70% comber noil and 30% cotton waste from blowroom and card. Shangshui Xianghu's management wants to efficiently use such raw materials to economically produce high quality yarn in order to maximize its profits. The yarn should fully match the needs of its customers.

The Solution

Shangshui Xianghu has invested in four semi-automated rotor spinning machines R 36 with 460 rotors each. The machines are easy to operate and offer a direct way to achieve high yields of high-quality yarn. The R 36 fully meets Shangshui Xianghu's requirements:

- Both sides of the machine operate completely independently and offer high flexibility.
- The excellent spinning technology, the Q10 yarn clearer and flawless packages ensure a high quality product for the following downstream processes.
- The R 36's energy efficiency and optional automatic piecing-in technology after power failures have reduced the time it takes to restart the machine.



Easy operation

The Customer's Benefits

The operational abilities of the R 36 have greatly exceeded the customer's expectations:

- The efficiency of the machines is up to 99 100%, the potential productivity capacity is 2-3% higher than with comparable machines.
- The advantages in terms of labor costs are obvious: Fewer than 100 ends down per thousand rotor hours save 0.5 to 1 operators per machine. This has effectively reduced the labor costs for Shangshui.
- The yarn is well accepted in the market.

The customer has subsequently maximized its profits. The outstanding performance of the R 36 has been so convincing that the company has therefore decided to invest in two more machines.

The Customer's Statement

"The R 36 has unparalleled efficiency and stability. The yarn quality is consistently good. Choosing the R 36 was the right decision for us."

Mr. Jianguo Cui Chairman Shangshui Xianghu Textile Co., Ltd.



Mr. Jianguo Cui, Chairman, Shangshui Xianghu Textile Co., Ltd.

Shangshui Xianghu Textile Co., Ltd.

West Zhanghua Road Shangshui Henan Prov China 466100 T +86 394 5448836 F +86 394 5447396

Rieter Machine Works Ltd.

Klosterstrasse 20 CH-8406 Winterthur T +41 52 208 7171 F +41 52 208 8320 machines@rieter.com aftersales@rieter.com The data and illustrations in this brochure and on the corresponding data carrier refer to the date of printing. Rieter reserves the right to make any necessary changes at any time and without special notice. Rieter systems and Rieter innovations are protected by patents.

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